



Dart Aerospace Ltd.
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D3370-051
Job Sheet 181693



Part No: D3370-051

Job Qty: 2 ea

Part Name: Pedal Lock Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/4/18

Job Tracking No:

Due Date: 8/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP a 07.11.29 new issue EC IPP Rev:B 08-07-17 revC as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/24/18	8/24/18	0.00	0.00	Start Up Small Fab-2		AUG 07 2018
100	Small Fab	2 pcs	8/24/18	8/24/18	0.00	2.60	Small Fab-3		Smb DAS
110	QC	2 pcs	8/24/18	8/24/18	0.00	0.00	QC5		38
120	Packaging	2 pcs	8/24/18	8/24/18	0.00	0.00	Packaging3-1		SEP 25 2018
130	QC21-SA	2 Ea	8/24/18	8/24/18	0.00	0.00	QC21		21 SEP 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
238-028	3/16" Dowel Pin .5" long	4 Ea (2 ea)	90-Start up Operation	F1132862
AN526C832R6	Screw	8 Ea (4 ea)	90-Start up Operation	F1131379
D3370-1	Pedal Lock Base	2 Ea (1 ea)	90-Start up Operation	F114619
D3370-3	Pedal Lock Cover	2 Ea (1 ea)	90-Start up Operation	F114476 X1
D3373-5	Cam Lock	2 Ea (1 ea)	90-Start up Operation	F122383 X F122244
D3385-3	Hinge	2 Ea (1 ea)	90-Start up Operation	F155002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	238-028	4	28	0
	AN526C832R6	8	52	0
	D3370-1	2	6	0
	D3370-3	2	1	0
	D3373-5	2	70	0
	D3385-3	2	12	0



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Container No: S111060



Part: D3370-051

Job No: 181693

Serial No/Batch: S111060

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/18/18

Plex 8/7/18 7:32 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					